

Work Order ID 75571

October-25-11 3:06:25 PM

75571

Nov gtr

Page 1

Item ID: D350-721-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket, Lightweight
 Start Date: 25/10/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 08/11/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/10/25 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-721-041CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	Small Fab	0.00							
120									
Small Fab	Memo	0.00							
Small Fab	1-Assemble as per Dwg IIN-D350-721 Attach Travelers: 2-Seal rivet Holes with Sika Flex before riveting A/R 291 Sika Flex Batch: <u>7118398</u> Exp Date: <u>12/04/05</u>								

MLJ 11-10-31

11/11/11

11/11/07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75571***75571***

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October-25-11 3:06:25 PM

Item ID: D350-721-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	Sulhloz			②			
140 *140* Packaging Packaging	Pick Kit Memo	0.00 0.00				11/11/11 7:51			
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	Sulhloz			②			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Item ID: D350-721-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00							
160									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-721-041								
	Location: _____								
	PPP Rev: _____								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

11/11/11
ME
11-11-07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D. as per Rev B 05-11-21 JLM
IPP Rev:E 08-05-14 now @ chg 003 as per ECN1187 DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-15A
AN4-15A
Bolt

Purchased

No

Each 527.0000

(78)
**

8

Location

Loc Qty

Loc Code

ST358

527

118112

4

118648

223

118706

200

119127

100

AN4-20A

Purchased

No

110

Each

682.0000

1

1

AN4-20A
Bolt

**

Location

Loc Qty

Loc Code

ST359

682

116419

82

117514

300

118983

100

119127

200

AN4-22A

Purchased

No

110

Each

220.0000

1

1

AN4-22A
Bolt

**

Location

Loc Qty

Loc Code

ST359

220

116419

49

117313

71

118628

100

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-7A Purchased No

110 Each 192.0000 2 2

AN4-7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

192

117514

192

AN5-17A Purchased No

110 Each 68.0000 4 4

AN5-17A

Bolt

**

Location

Loc Qty

Loc Code

ST338

68

117872

44

118706

24

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 2 2

AN960.ID416

Washer

**

AN960JD416L NAS1149D0416J Purchased No

110 Each 11.0000 2 2

*AN960.ID416I *

Washer

**

Location

Loc Qty

Loc Code

FP-B

11

110153

11

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000 4 4

AN960.ID516

Washer

**

AN960JD8 NAS1149DN832 J Purchased No

110 Each 0.0000 2 2

AN960.ID8

Washer

**

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Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD9 Purchased No

110 Each 0.0000 32 32

AN960JD9

Washer

NAS1149DN949J**

117868

AN970-4 Purchased No

110 Each 141.0000 4 4

AN970-4

Washer

**

Location

Loc Qty

Loc Code

ST342

129

117795

129

ST344

11

115936

11

ST349

1

116900

1

D2022-101 Manufactured No

110 Each 122.0000 2 2

D2022-101

Spacer

**

Location

Loc Qty

Loc Code

ST504

122

69824

12

71840

60

73307

50

D2332-041 Manufactured No

110 Each 9.0000 1 1

D2332-041

Lid Prop Assembly 6.69" long

**

Location

Loc Qty

Loc Code

ST512

9

73039

9

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2530 Manufactured No

110 Each

6.0000 1

D2530

Handle Weldment

**

Location

Loc Qty

Loc Code

ST506

5

73450

5

ST508

1

69318

1

D2535 Manufactured No

110 Each

60.0000 2

D2535

Spring

**

Location

Loc Qty

Loc Code

ST504

60

71117

60

D2537 Manufactured No

110 Each

37.0000 2

D2537

Bushing

**

Location

Loc Qty

Loc Code

ST504

37

71853

7

73344

30

D2931 Manufactured No

110 Each

570.0000 2

D2931

Bumper

**

Location

Loc Qty

Loc Code

ST504

570

46064

570

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3320-041 Manufactured No

110 Each 10.0000 1 1

D3320-041

Webbing

**

Location

Loc Qty

Loc Code

ST483

10

52376

10

D3324-041 Manufactured No

110 Each 0.0000 1 1

D3324-041

Basket Base Assembly

B 75576 (K) **

D3325-041 Manufactured No

110 Each 0.0000 1 1

D3325-041

Basket Lid Assembly

B 75577 (K) **

D3351-1 Manufactured No

110 Each 22.0000 1 1

D3351-1

Placard

**

Location

Loc Qty

Loc Code

ST048

22

46116

6

61577

16

MS20600-AD4W2 Purchased No

110 Each 225.0000 2 2

MS20600-AD4W2

Rivet

**

Location

Loc Qty

Loc Code

ST321

225

116391

5

116471

4

116805

4

117601

1

117885

111

118354

100

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 6

Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

110

Each

1,413.000

32

32

MS20600-AD4W3

Cherry Rivets

**

Location

Loc Qty

Loc Code

GA

882

118626

882

ST321

398

111636

48

117505

315

117601

35

WA018

133

107939

133

MS21042L3

Purchased

No

110

Each

9,929.000

2

2

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

ST300

929

117885

86

118451

165

118927

678

ST516

6000

119017

6000

ST518

3000

119075

3000

MS21042L5

#Batch M117611

(40)

JS 11/11/07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

13,632.00

4

MS21042L4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

AN3-16A

Purchased

No

Each

153.0000

2

AN3-16A

Bolt

**

Location

Loc Qty

Loc Code

ST352

153

117441

53

118628

100

Purchased

No

140

Each

208.0000

2

AN4-12A

AN4-12A

Bolt

**

Location

Loc Qty

Loc Code

ST357

208

112314

2

115422

6

117508

100

118628

100

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Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75571

75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

140

Each

191.0000

4

4

AN4-14A

Bolt

**

Location

Loc Qty

Loc Code

ST357

191

118628

100

118706

3

119127

88

140

Each

0.0000

28

28

AN960JD416

NAS1149D0463J

Purchased

No

AN960JD416

Washer

D2230-1

Manufactured

No

140

Each

261.0000

3

3

D2230-1

Lug

**

Location

Loc Qty

Loc Code

ST470

100

72811

100

ST476

161

67826

6

70974

15

73398

140

140

Each

287.0000

4

4

D2230-3

Manufactured

No

D2230-3

Lug

**

Location

Loc Qty

Loc Code

ST476

4

53881

4

ST480

283

70973

1

73396

162

74440

120

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Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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75571

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2732-030 Manufactured No

140

Each

4.0000

8

8

D2732-030

Rubber Cushion

**

B70987.8

Location

Loc Qty

Loc Code

ST409

4

56515

0

64283

4

Manufactured No

140

Each

8.0000

**

1 1

D3338-1

Mounting Lug

Location

Loc Qty

Loc Code

MEZZ

8

48426

8

Manufactured No

140

Each

2.0000

**

2 2

D3350-041

D3350-041

Strut Assembly

Location

Loc Qty

Loc Code

ST271

2

52276

2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4*

Purchased

No

140

Each

13,632.00

18

18

MS21042I 4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L5

Purchased

No

140

Each

2,530.000

4

4

MS21042I 5

Nut

**

Location

Loc Qty

Loc Code

ST300

1030

116105

5

116548

53

117441

94

117611

82

118179

496

118910

300

ST518

1500

119109

1500

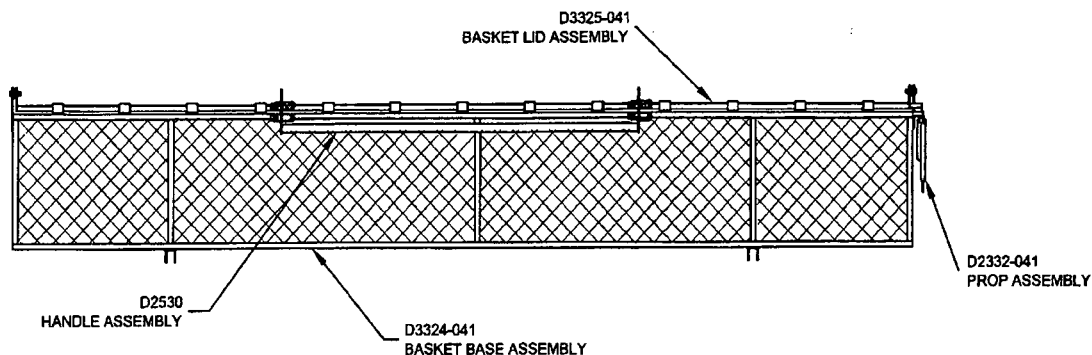
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

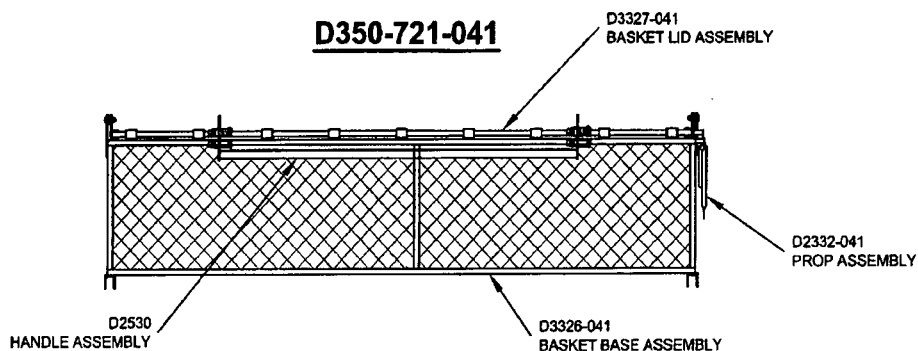
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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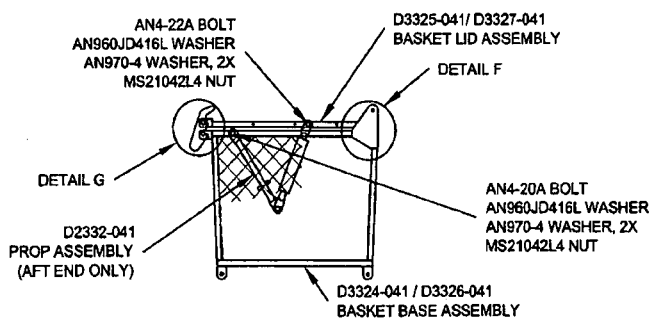
NOTE: Date & initial all entries



D350-721-041



D350-721-043



VIEW C-C:
PROP ARM DETAIL

Figure 3 – Basket Replacement Parts
(D350-721-041/043 Lightweight Heli-Utility-Basket™)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 75571 H.C.J.

11/18/25

Dart Aerospace Ltd

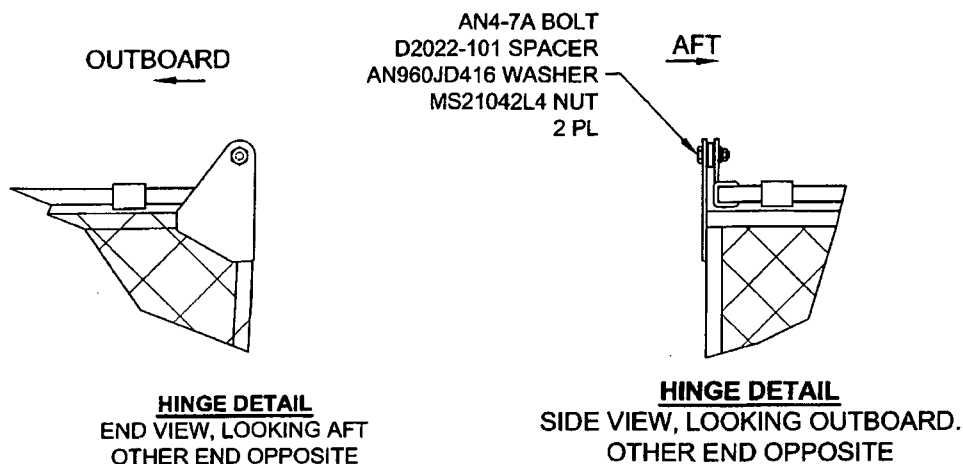
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

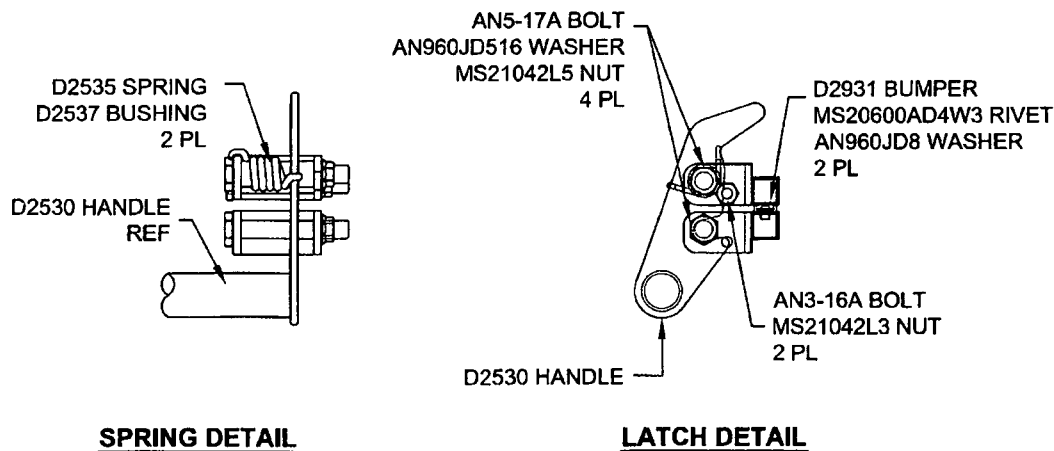
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL F:
HINGE



DETAIL G:
HANDLE WELDMENT

Figure 4- Basket Replacement Parts
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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Revision: **B**
Date: 10.06.15

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)

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